	r ID 62934 ber 13, 2010 2:53:57 PM									Page 1
Item ID: Revision ID:	D3833-5	A	Accept				s	etup Star		
Item Name:	Mesh (Lid End)							Sto	р	
Start Date: Required Date:	10/13/2010 Start Qty: 6.00 10/21/2010 Req'd Qty: 6.00	14 10 14 15 14 10 14 15		Cust Item ! Customer:	I D :		•			
Reference:					•				/ /R =11401 =	
Approvals:	Process Plan:	Date: 10-10-13	Tooling:	D	ate:		R	Run Star		
	QC:	Date:	SPC (Y/N):	D	ate:			Sto	p	
Sequence ID/ Work Center II	Operation Description		Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								•	
D3833	Rev A									
100 Waterjet	FLOW WATER JET Memo		0.00				B	10-10-1	8	
FLOW CNC Waterje	t 1-Cut as pe Deburr if n	r Dwg D3833 □Dwg Rev: ecessary	∰ □Prog Rev:_	□2-					6	
110	QC2- Inspect parts off i	nachine FAI/FAIB	0.00							
QC Quality Control	Memo		0.00				_1B10) <u>-10 - 1</u> 1	b	

0.00

0.00

120

Quality Control

QC8- Inspect parts - second check

Memo

Dart Aerosı	pace Ltd
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W/O:		WORK ORDER CHANGES										
DATE	STEP	PRO	CEDURE CH	ANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector			
								r rod wgr				

Part No	: <u></u>	PAR #:	Fault Cat	egory:	_ NCR: Yes N	lo DQ	4 :	_ Date: _				
	R	esolution:	on:	QA: N/C Closed: Date:								
NCR:		V	VORK ORI	DER NON-CONFORMA	NCE (NCR))						
DATE	STEP	Description of NC Corrective Action			on B	Verific	ation	Approval Chief Eng	Approval			
DATE	SIEP	Section A	Initial Action Descrip Chief Eng Chief Eng		Sign & Date	Section C			QC Inspector			
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						1						

Work Order ID 62934

Wednesday, October 13, 2010 2:53:57 PM



Page 2

Item ID:

D3833-5

Accept



Setup Start



Revision ID:

Item Name:

Mesh (Lid End)

Start Date:

10/13/2010

Start Qty: 6.00

Operation

Description

Required Date: 10/21/2010

Req'd Qty: 6.00



Cust Item ID:

Customer:

Tool ID

Reference:

A			
AD	pro	vais:	

Date:_____

Date:_____ **Tooling:**

Date: Date:

Code

Tool # Plan

Start Stop

Reject

Qty

Run

Stop

Number Stamp

Insp.

Sequence ID/

Work Center ID

130

Packaging Packaging

Memo

0.00

Run Hours

SPC (Y/N):

Set Up/

PD 10.1015

Accept

Qty

140

Quality Control

QC21- Final Inspection - Work Order Release

Identify as per dwg & Stock Location: boske

0.00

Memo

0.00

10/10/20 10/19

Reject

Dart Aerospace Ltd

W/O:			WORK ORDER CHANGES										
DATE	STEP	PR	OCEDURE CHAI	IGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector				
Part No		PAR #:											
	Resolution: Disposition: QA: N/C Closed:							Date: _					
NCR:				R NON-CONFORM									
DATE	STEP	Description of NC Section A	Initial Chief Eng	Corrective Action Se Action Description Chief Eng	ection B Sign & Date	Verification Section C		Approval Chief Eng	Approval QC Inspector				
					•								
									1				
						,							

Picklist Print

Wednesday, October 13, 2010 2:54:01 PM

Work Order ID: 62934

Parent Item: D3833-5

Parent Item Name: Mesh (Lid End)



Start Date: 10/13/2010

Required Date: 10/21/2010

Start Qty: 6.00

Required Qty: 6.00

Comments:

IPP Rev:A 08-12-01 new issue DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch		Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304EX0.75-16F	BIR (1814 1886) \$14 1886 116	Purchased	No			100	sf	866.0941	0.1945	1.228421	R10	-10-	8

Location	Loc Qty	Loc Code	
MAT	866.094133		
114809	139.403243		
114853	11.80059		
115012	395.1315		
115067	13.0125		
115171	7.3394		115171
115401	80.8095		<u></u> -
115665	218.5974		

Dart Ae	rospace	Ltd								,		
W/O:			W	WORK ORDER CHANGES								
DATE	STEP	PROCEDURE CHANGE				Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector		
Part No	•	PAR #:	Fault Cate	egory:	NC	R: Yes	No DQ	⊥ A:	Date: _			
	Resolution:			on:	QA	: N/C CI	osed:		Date: _			
NCR:		\	WORK ORD	ER NON-CONFO	RMANCE	(NCR)					
DATE	CTED	Description of NC	,	Corrective Action	Section B		Verifi	cation	Approval	Approval		
DATE	STEP	Section A	Initial Action Description Chief Eng Chief Eng		ion	Sign & Date	1	ion C	Chief Eng	QC Inspector		
				-								

DART AEROSPACE LTD	Work Order:	62934
Description: Mesh, Lid End	Part Number:	D3833-5
Inspection Dwg: D3833 Rev: A		Page 1 of 1

	FIRST	ARTICLE IN	SPECTION	ON CHE	CKLIST		
	X	First Artic	le _	Proto	otype		
Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Con	nments
3.80	+/-0.030	3.88			V 1802		
7.37	+/-0.030	7.37			V		-
							···
		1		· 			
							
						· · · · · · · · · · · · · · · · · · ·	
				******		-	
				1			
asured by:		Audited by:	-//		Prototype Appr	oval:	N/A
	5-10-19	Date:	10.10	18		Date:	N/A
	hange		/		Revised	bv.	Approv

RevDateChangeRevised byApprovedA09.05.20New IssueKJ

Dart Aerospace Ltd

W/O:			WORK ORDER CHANGES										
W/O:			VV	ORK ORDER CHANGI	<u> </u>		1	Approval	<u> </u>				
DATE	STEP	PRO	OCEDURE CHA	ANGE	Ву	Date	Qty	Chief Eng /	Approval QC Inspector				
								Prod Mgr					
	 		•										
				F			-						
	į												
Part No	•	PAR #:	Fault Category: NC			_ NCR: Yes No DQA: Date:							
Resolution:													
NCR:		WORK ORD	ER NON-CONFORMA	NCE (NCF	R)								
		Description of NC		on B	Verificati			Approval					
DATE	STEP	Section A			Sign 8 Date	k Secti	on C	Approval Chief Eng	QC Inspector				
								:					
						,							

D3833-3 MESH, LID END D3833-5 MESH, LID END NO-13457 D3833-1 MESH, BASE END FACE

NOTES:
1) MATERIAL: AISI 304/316 EXPANDED STAINLESS STEEL MESH, 3/4-16F REF. DART SPEC. M304EX0.75-16F
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED

8

*) UNITS. INCHES UNITS OF THE WISE NOTED

5) BREAK SHARP EDGES: N/A

6) IDENTIFICATION: N/A

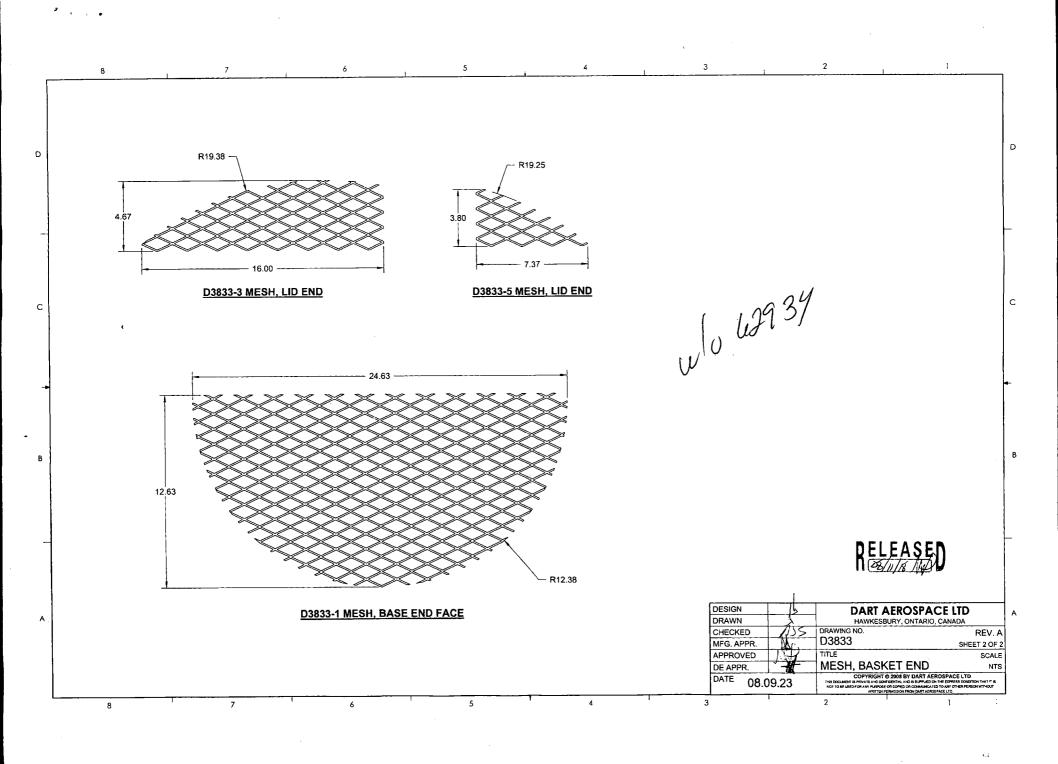
8) WEIGHT: D3833-1 = 0.92 lbs; D3833-3 = 0.22 lbs; D3833-5 = 0.06 lbs

NEW ISSUE 08.09.23 REV. DESCRIPTION BY DATE DESIGN DART AEROSPACE LTD DRAWN HAWKESBURY, ONTARIO, CANADA CHECKED DRAWING NO. REV. A D3833 MFG. APPR. SHEET 1 OF 2 APPROVED TITLE SCALE DE APPR. MESH, BASKET END

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W/O:			WORK ORDER CHANGES								
DATE	STEP	PRO	OCEDURE CHAI	IGE		Зу	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
							 				
Part No		PAR #:	Fault Cate	jory:	_ NCR:	Yes N	o DQ .	A:	_ Date: _		
	Resolution: Disposition:						sed:		Date: _		
NCR:		,	WORK ORDE	R NON-CONFORMA	ANCE (NCR)		·			
DATE	STEP	Description of NC	Corrective Action Section I			────────────────────────────────────			Approval	Approval	
	JIL!	Section A	Initial Chief Eng			Sign & Date		on C	Chief Eng	QC Inspector	
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Dart Aerospace Ltd									
W/O:			W	ORK ORDER CHANGES	3				
DATE	STEP	PRO	CEDURE CH	EDURE CHANGE		Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
۸.									
Part No	•	PAR #:	Fault Category:			NCR: Yes No DQA: Date: _			
Resolution:			Disposition: Q			A: N/C Closed: Date:			
NCR:		W	ORK OR	DER NON-CONFORMAN	CE (NC	•	54. T		
DATE	STEP	Description of NC Section A	Corrective Action Section		В	' '	cation	Approval	Approval
			Initial Chief Eng	Action Description Chief Eng	Sign Date	& Sect	ion C	Chief Eng	QC Inspector